

# HOT METAL

AUTUMN 2025

## TIG TITANS

PRECISION, POWER & PERFORMANCE  
PG 2

## THE FUTURE IS HERE

NEXT GENERATION PULSE MIG  
PG 5

## HEADGEAR REVOLUTION

NEXT-LEVEL PROTECTION  
PG 12



**eseti**  
New Zealand Limited

Esseti New Zealand Ltd  
PO Box 4189  
Palmerston North

711 Tremaine Avenue  
Palmerston North  
New Zealand

**XG**  
XCEL-ARC

**TIG220DCPFC**  
220AMP DC TIG/MMA  
CLEAR VISION TECHNOLOGY



- Complete Pulse Function
- 2T/4T Trigger, Spot Time
- Start & Final Current Control
- Pre & Post Gas Flow Control
- Up & Down Slope Control
- Arc Force Control
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 220A
	@ 25°C 40% @ 220A
Current Range MMA	20 - 160A
Current Range TIG	5 - 220A
OCV (VRD Off)	68V
Rated Output	5A/10.2V - 220A/18.8V
Weight	8.9kg



**\$1,992.00**  
Including GST  
\$1,732.17 excluding GST  
XA-RZTIG220PFC-T2

C/w ARC T2FX x 8m Flexi TIG Torch,  
Arc Set x 4m, Argon Flowtube Regulator

**TIG200AC/DCPFC**  
200AMP AC/DC TIG/MMA  
CLEAR VISION TECHNOLOGY



- AC Square Wave
- AC Balance & HZ Control
- User Friendly Digital Interface
- Full Digital Pulse Functionality
- Full Weld Control Functionality
- Remote Amperage Capable
- Automatic Arc Ignition Control
- Arc Force Current Control
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 200A
	60% @ 115A
Current Range MMA	20 - 160A
Current Range TIG	5 - 200A
No Load Voltage	65V
Rated Output	5A/20.8V - 200A/18V
Weight	11.7kg



**\$3,010.00**  
Including GST  
\$2,617.39 excluding GST  
XA-RZTIG200ACDCPFC-T3

C/w ARC T3FX x 4m Flexi TIG Torch,  
Arc Set x 4m, Argon Flowtube Regulator

**200AMP AC/DC TIG/MMA**

- HF Arc Start
- 2/4T Trigger Function
- AC Balance Control
- AC Frequency Control
- Pulse Control Function
- Pre & Post Gas Control
- Down Slope Control
- Remote Amperage Capable
- Electrode Hot Start & Arc Force
- Compliant to AS/NZ 60974-1



Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 200A TIG
	30% @ 160A MMA
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	6.9 KVA
I <sub>eff</sub>	15 Amps
Dimensions (mm)	566x224x405
Weight	15kg

C/w XA26FX x 4m Flexi TIG Torch & Spares,  
Arc Set x 4m, Argon Flowtube Regulator

**\$2,564.99**  
Including GST  
\$2,230.43 excluding GST  
XA-TIG200RZ ACDC-K

**TIG230AC/DC**  
230AMP DC TIG/MMA

**BRAND NEW MODEL**



- Silicon Carbide Technology
- Dual Plug Compatibility
- 5" Colour LCD Touchscreen
- Power Factor Correction (PFC)
- Foot Control Ready
- Speed Start and TackPlus
- Steady Arc
- TIG Smart-Set
- Mixed AC/DC
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 230A
	60% @ 115A
Current Range TIG	2 - 230A
Current Range MMA	10 - 200A
Weight	20.6Kg
Dimensions (mm)	680x210x395



IGBT INVERTER TECHNOLOGY



TIG AC/DC HF MULTIWAVE AC



5" COLOUR LCD TOUCHSCREEN



DUAL INPUT 10A/15A



REMOTE AMP CONTROL READY



POWER FACTOR CORRECTION



SMART FAN



JOB MEMORY

**EXTRA CONTROL WITH  
ADVANCED TIG PARAMETERS**

C/w ARC T3FX x 4m Flexi TIG Torch,  
Arc Set x 4m, Argon Flowtube Regulator

**\$4,887.50**  
Including GST  
\$4,250.00 excluding GST  
XA-TIG230RZACDC-K



**TIG 230 AC/DC TROLLEY**  
STREAMLINED MANEUVERABILITY



Maximise your flexibility, portability and manoeuvrability with the TIG 230 AC/DC Trolley.

- Transport your machine and gas gear wherever you need
- Easily secure the TIG 230 AC/DC to the trolley
- Holds up to a G size gas cylinder

**\$552.00**  
Including GST  
\$480.00 excluding GST  
XA-TR230ACDC



**TIG 230 AC/DC WATER COOLER**  
MAXIMIZE YOUR TIG WELDING PERFORMANCE

The perfect accessory, the TIG 230 AC/DC Water Cooler, helps you maximise your TIG welding performance.

- Weld at higher amperages and for longer periods of time without overheating
- Extend the life of the TIG consumables when combined with the T4W Water-Cooled TIG Torch
- Bi-Flow™ Technology – a series of high-capacity cooling chambers – removes excessive heat at the source for greater performance from the TIG Torch



**\$902.75**  
Including GST  
\$785.00 excluding GST  
XA-WCMINI



**T4W WATER-COOLED TIG TORCH**  
ADVANCED DESIGN FOR ENHANCED PERFORMANCE



**\$806.73**  
Including GST  
\$701.50 excluding GST  
ARC-T4W-8M

**TIG320AC/DC**  
**TIG/MMA INVERTER WELDER**  
**WATER COOLED PACKAGE**  
**INDUSTRIAL 3-PHASE**



- AC TIG
  - HF Arc Ignition
  - Lift Arc Ignition
  - Square Wave Form
  - Trapezoidal Wave Form
  - Sine Wave Form
  - AC Frequency Control
  - AC Balance Control
- DC TIG
  - HF Arc Ignition
  - Lift Arc Ignition
- MIX ARC TIG (AC-DC)
  - HF Arc Ignition
  - Lift Arc Ignition
  - AC Wave Hz Control
  - AC-DC Mix Cycle % Control
  - AC-DC Mix Pulse Hz Control
- Digital Weld Sequence Control
  - Pre & Post Gas Control
  - Start & Final Amp Control
  - Up & Down Slope Control
  - 2T,2S/4T,4S Trigger Select
  - Job Memory Storage
  - Store & Select 50 Programs
- Digital Pulse Control
  - Peak & Base Amp Select
  - Pulse Frequency Control
  - Pulse Width Control
- MMA (Stick Electrode)
  - AC & DC Output
  - Ignition Amp Control
  - Ignition Time Control
  - Arc Force Control

Power Supply 415V - 3 Phase  
 Duty Cycle @ 40°C 30% @ 320A TIG  
 30% @ 270A MMA  
 Current Range TIG 10 - 320A  
 Current Range MMA 10 - 270A  
 Rated Input Power 10 kVA  
 Certification Approval AS/NZS60974-1



**\$8,619.00**  
**Including GST**  
 \$7,494.78 excluding GST  
 XA-TIG320RZ ACDC-K

**COMPLETE PACKAGE DEAL**

Comprises RAZORWELD TIG320ACDC Power Source, Water Cooler, Machine Trolley, ARC T4W Water Cooled Tig Torch x 8m with Starter Kit, Earth Lead x 4m, Arc Lead x 4m, Argon Flowtube Regulator

**ARC140**  
**140AMP DC MMA/TIG**

- MMA (stick electrode)
  - VRD
  - Hot Start
  - Arc Force
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply 240V - 1Ph  
 Duty Cycle @ 40°C 20% @ 140A  
 @ 25°C 40% @ 140A  
 Current Range MMA 20 - 140A  
 Current Range TIG 10 - 140A  
 OCV (VRD Off) 78V  
 Weight 5.5kg

C/w 4m Arc Set  
 (incl. Twist Type Electrode Holder)  
 Tig Torch is Optional and Extra



**\$674.00**  
**Including GST**  
 \$586.09 excluding GST  
 XA-RZARC140-K



**ARC160PFC**  
**160AMP DC MMA/TIG**



- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply 240V - 1Ph  
 Duty Cycle @ 40°C 15% @ 160A  
 @ 25°C 35% @ 160A  
 Current Range MMA 20 - 160A  
 Current Range TIG 10 - 160A  
 OCV (VRD Off) 78V  
 Rated Power 5.0 KVA  
 Weight 7.2kg

C/w 4m Arc Set  
 (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$774.00**  
**Including GST**  
 \$673.04 excluding GST  
 XA-RZARC160PFC-K

**ARC180**  
**180AMP DC MMA/TIG**

- Clear Vision Technology
- MMA (stick electrode)
  - VRD
  - Hot Start, Arc Force
  - Anti Stick
- DC-TIG - Lift Arc Ignition
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply 240V - 1Ph  
 Duty Cycle @ 40°C 20% @ 180A  
 @ 25°C 40% @ 180A  
 Current Range MMA 20 - 180A  
 Current Range TIG 10 - 180A  
 OCV (VRD Off) 78V  
 Dimensions (mm) 370x125x255  
 Weight 5.8kg

C/w 4m Arc Set (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$736.00**  
**Including GST**  
 \$640.00 excluding GST  
 XA-RZARC180-K

**ARC200PFC**  
**200AMP DC MMA/TIG**

- Clear Vision Technology
- Intelligent Synergic Control
- Power Factor Correction (PFC)
- MMA (Stick) with Adjustable Anti-stick, Hot Start & Arc Force
- DC-TIG - Smart Lift TIG
- Wireless Remote Control Ready
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply 240V - 1Ph  
 Duty Cycle @ 40°C 25% @ 200A  
 @ 25°C 40% @ 200A  
 Current Range MMA 20 - 200A  
 Current Range TIG 10 - 200A  
 OCV (VRD Off) 78V  
 Rated Power 6.8 KVA  
 Weight 7.6kg

C/w 4m Arc Set  
 (incl. Twist Type Electrode Holder)

Tig Torch is Optional and Extra



**\$927.00**  
**Including GST**  
 \$806.09 excluding GST  
 XA-RZARC200PFC-K

**RAZORCUT****CUT45CNC****CUT45CNC****45AMP PLASMA CUTTI**

- 16mm Clean Cut on Steel
- 25mm Sever Cut on Steel
- CNC Connectivity
- PFC - Power Factor Correction
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	25% @ 45A
	@ 25°C 60% @ 30A
Rated Input Power	5.3KVA
Air Flow Draw	6.7cfm
Air Pressure	75psi
Weight	10Kg
Dimensions (mm)	546x166x341

C/w 6m SC80 Suregrip™ Plasma Torch,  
Earth Lead and Spares.



**WITH ALL NEW  
CNC CONNECTION**



**\$2,107.00**  
Including GST

\$1,832.00 excluding GST  
XA-RZCUT45CNC-K

**RAZORCUT****CUT80RZ****CUT80****80AMP PLASMA CUTTER**

- 30mm Clean Cut on Steel
- 35mm Sever Cut on Steel
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 80A
	@ 25°C 80% @ 80A
Rated Output Volatge	112V
Air Flow Draw	7.5cfm
Air Pressure	80psi
Weight	16Kg
Dimensions (mm)	560x220x415

C/w 6m SC120 Suregrip™ Plasma Torch,  
Earth Lead and Spares.



**\$2,725.00**  
Including GST

\$2,369.56 excluding GST  
XA-CUT80RZ-K

**RAZORCUT****CUT120RZ****CUT120****120AMP PLASMA CUTTER  
MADE FOR THE PROFESSIONAL  
NEEDING MAXIMUM POWER  
FROM A PORTABLE MACHINE**

- 120 Amp @ 35% Duty Cycle - 415V
- 45mm Clean Cut on Steel
- 60mm Sever Cut on Steel
- Digital Screen
- CNC Connect Ready
- Pilot Arc Low Frequency Start
- 4T Function for Automatic use
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 120A
Current Range	20-120A
No Load Voltage	420V
Air Flow Draw	7.0cfm
Air Pressure	75psi
Weight	24Kg
Dimensions (mm)	560x220x415

C/w 6m SC120 Suregrip™ Plasma Torch,  
Earth Lead and Spares.



**DIGITAL LCD  
SCREEN**



**\$5,330.00**  
Including GST

\$4,634.78 excluding GST  
XA-CUT120RZ-K

**XCEL-ARC****E V O L V E****200 PULSE**

NEXT GENERATION PULSE MIG

**EVOLVE200PULSE****200AMP PULSE MIG/TIG/MMA**

- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless, 5kg Spool Capacity
- Spoolgun & Push-Pull Ready
- DC-TIG with HF Start & Gas Solenoid
- TIG Pulse, Slope & Gas Timer Controls
- MMA with Anti-Stick, Arc Force & Power Limit
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 200A
	@ 25°C 40% @ 200A
Current Range MIG	40 - 200A
Current Range TIG	5 - 200A
Current Range MMA	20 - 180A
Rated Power	11 KVA
Dimensions	605x230x400mm
Weight	17kg

C/w 3m DM26 Suregrip™ Mig Torch with Remote Controls,  
Arc Set x 4m, Twin Gauge Argon Regulator.  
Tig Torch is Optional and Extra



**\$3,955.00**  
Including GST

\$3,439.13 excluding GST  
XA-MIG200EP-K

**RAZORWELD****ARC630****ARC630****630AMP DC MMA/CAG/TIG**

- New MCU control system
- MMA (stick electrode)
- DC-TIG
- Arc Air Gouging Mode with High OCV
- Generator Compatible
- Thermal overload protection
- Tolerant to variable power supply
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Eff MMA	31.0 Amps
TIG	31.6 Amps
Duty Cycle @ 40°C	100% @ 315A MMA/ 100% @ 400A TIG
OCV (VRD Off)	90V
Power Factor	0.7
Efficiency	≥80
Weight	33.5kg
Certification Approval	AS/NZ60974-1

C/w Machine and Manual  
Earth Lead & Arc Lead are optional and Extra



**\$3,969.00**  
Including GST

\$3,451.30 excluding GST  
XA-ARC630RZ-K

**RAZORWELD****MIG220RZ****MIG220****220AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Optional Remote Control
- Smart Fan
- Spool Gun Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 220A 60% @ 110A
Current Range MIG	30 - 220A
Current Range TIG	5 - 220A
Current Range MMA	20 - 180A
Weight	15.1Kg
Dimensions (mm)	560x220x400

C/w 3m M24 Digital MIG Torch, Arc Set x 4m,  
Twin Gauge Argon Regulator Tig Torch is Optional and Extra



**\$1,763.00**  
Including GST

\$1,533.04 excluding GST  
XA-RZMIG220-K

# EVOLVE 500 PULSE

NEXT GENERATION PULSE MIG

MIG • TIG • MMA

## THE FUTURE IS HERE

The EVOLVE 500 is an ultra-powerful, full-digital welding machine, designed for heavy industrial applications. Equipped with advanced ARM Cortex microprocessors, Silicon Carbide IGBTs, and cloud connectivity, it delivers unmatched control, efficiency, and welding performance.

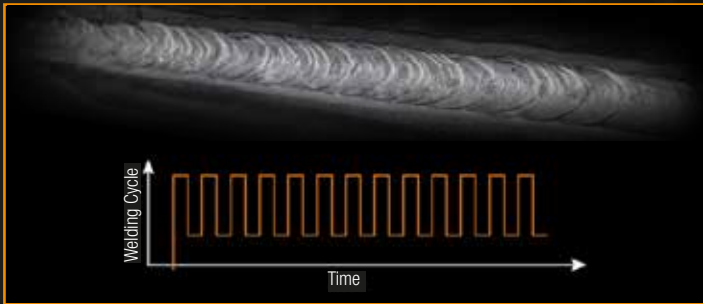
### MODULAR ADD ONS

Futureproof your purchase with the EVOLVE MULTI 500, with the option to add additional modules as you need them. These optional modules include an AC/DC TIG module and a Plasma Cutting module for all your future needs.



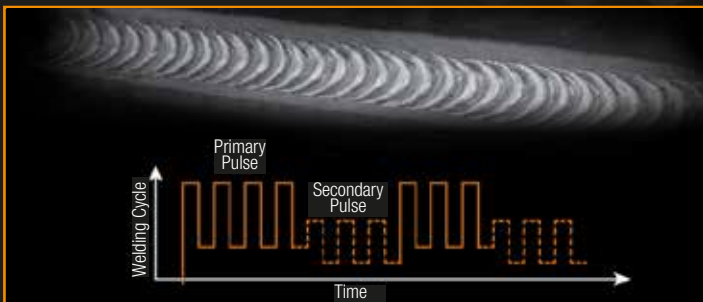
### SINGLE PULSE MIG

A single pulse weld alternates between a peak and base current, which works to minimise the amount of heat input without compromising on any of the penetration. It's perfect for softer materials like aluminium. Pulse welding is also done by spray transfer, eliminating spatter and cutting your post-weld clean-up time.



### DOUBLE PULSE MIG

A double pulse weld alternates between a peak current and two base currents, reducing the heat input of the weld even further than single pulse, while still maintaining all of the benefits. Because of the faster freezing puddle, your double pulse welds come out looking just like a stack of dimes.



**XA** XCEL-ARC

## EVOLVE500PULSE 500AMP PULSE MIG/TIG/MMA

Packed full of revolutionary technologies, futureproof your workshop with our all-new EVOLVE 500 PULSE.

- Complete with single and double pulse MIG programs
- Get a full range of additional modular accessories, including AC/DC TIG
- Comes packaged with a Separate Wire Feeder unit, water cooler and trolley
- 5" LCD Touch Screen
- Single Pulse & Double Pulse MIG
- Synergic MIG with over 100 programs
- MIG Gas/Gasless
- 5kg and 15kg Spool Capacity
- Spoolgun & Push-Pull Ready
- MMA with Anti-Stick
- Arc Force & Power Limit
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 500A, 100% @ 400A
Current Range MIG	40 - 500A
Current Range MMA	20 - 500A
Dimensions	842*302*395mm

**BRAND NEW MODEL**  
**STOCK COMING SOON**  
**PRE-ORDER NOW**



**ADVANCED  
ARM CORTEX  
MICROPROCESSORS**



**SILICONE  
CARBIDE  
IGBT**



**INVERTER  
FREQUENCY  
MODULATION**



**FULLY  
SYNERGIC**



**FULL DIGITAL  
PFC**



**GLICK  
FUNCTION**



**100 JOB  
MEMORY SLOTS**



**DIGITAL  
CONTROL 4 ROLL  
WIRE FEEDER**



**OTA  
FIRMWARE  
UPDATES**



**EVOLVE DIGITAL  
SMART TORCHES**



**\$15,392.75**  
**Including GST**  
\$13,385.00 excluding GST  
XA-MIG500EVP-K

C/w 3m M55W Suregrip™ Mig Torch  
with Remote Controls, Arc Set x 4m,  
Twin Gauge Argon Regulator.

**RAZORWELD****mig250****MIG250PFC****250AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG & 15Kg Spool Capacity
- Power Factor Correction (PFC)
- Spool Gun Ready
- 4 Geared Wire Drive
- Trigger Controlled DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	25.5Kg
Dimensions (mm)	700x280x511



**\$2,683.00**  
Including GST

\$2,333.04 excluding GST  
XA-RZMIG250PFC-K

C/w 4m M240 Digital MIG Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra

**RAZORWELD****mig250w****MIG250WPFC****250AMP DC MIG/TIG/MMA**

- HD Backlit Interface
- Synergic MIG Control
- Gas & Gasless MIG
- Power Factor Correction (PFC)
- Spool Gun/ Push-Pull Gun Ready
- 4 Geared Wire Drive
- DC Lift Arc TIG
- Advanced MMA Features
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	20% @ 250A, 60% @ 144A
Current Range MIG	30 - 250A
Current Range TIG	5 - 250A
Current Range MMA	20 - 220A
Weight	41.3Kg
Dimensions (mm)	900x480x760

C/w 4m M240 Digital MIG Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**\$2,882.00**  
Including GST

\$2,506.09 excluding GST  
XA-RZMIG250WPFC-K

**RAZORWELD****mig350wrz****MIG350WRZ****350AMP DC MIG/TIG/MMA**

- Multifunction MIG/TIG/MMA
- MIG Gas/Gasless
- Inductance & Burn Back Control
- Soft Start MIG
- Spool Gun Ready
- 15Kg Spool Capacity
- DC TIG - Lift Arc
- MMA Hot Start
- Compliant to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 350A
@ 25°C	70% @ 350A
Current Range MIG	50 - 350A
Current Range TIG-MMA	20 - 350A
Weight	58Kg
Dimensions (mm)	900x400x785

C/w 4m XA36 Suregrip™ BZL Series Mig Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**\$3,395.00**  
Including GST

\$2,952.17 excluding GST  
XA-MIG350WRZ-K

**RAZORWELD mig350swf****MIG350RZSWF****350AMP DC MIG/TIG/MMA**

- Heavy Duty Industrial 3-Phase
- New Arc Air Gouging Function
- Integrated Water-Cooler Ready
- Digital Controls
- Push Pull & Spool Gun Ready
- 10m Interconnecting Cables
- MIG Inductance Control
- MIG Burn Back Control
- MIG Crater Current Control
- Approved to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	40% @ 350A
@ 25°C	70% @ 350A
Current Range MIG	50 - 350A
Current Range MMA	20 - 350A
Rated Power	12.8 KVA

C/w 4m XA36 Suregrip™ Mig Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**\$6,485.00**  
Including GST

\$5,639.13 excluding GST  
XA-MIG350RZSWF-K

**RAZORWELD mig500swf****MIG500RZSWF****500AMP DC MIG/TIG/MMA INDUSTRIAL WORKHORSE****THE BEAST!**

- Heavy Duty Industrial 3-Phase
- New Arc Air Gouging Function
- Integrated Water-Cooler Ready
- Digital Controls
- Push Pull & Spool Gun Ready
- 10m Interconnecting Cables
- MIG Inductance Control
- MIG Burn Back Control
- MIG Crater Current Control
- Approved to AS/NZ 60974-1

Power Supply	415V - 3Ph
Duty Cycle @ 40°C	60% @ 500A
@ 25°C	80% @ 500A
Current Range MIG	50 - 500A
Current Range TIG-MMA	20 - 350A
Rated Power	24.7 KVA

C/w 4m XA38 Suregrip™ Mig Torch, Arc Set x 4m, Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



**\$7,130.00**  
Including GST

\$6,200.00 excluding GST  
XA-MIG500RZSWF-K

## VIPER SYNERGIC MIG135

135AMP MIG/TIG/MMA WELDER  
SINGLE KNOB MIG CONTROL

- Multi-process MIG, TIG, MMA (Stick)
- MIG Gas, Gasless capability
- 1Kg Spool Size
- Automatic Burn Back
- DC Lift Arc TIG
- Light Weight 5.2kg
- Certified & Approved to AS/NZS 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 135A
@ 25°C	40% @ 135A
I <sub>eff</sub>	8.4A
Current Range MIG	40 - 135A
Current Range TIG	20 - 120A
Current Range MMA	20 - 120A
Rated Power	8.0 kVA



**\$593.00**  
**Including GST**  
\$515.65 excluding GST  
XA-MIG135V-K

Supplied with Fixed Mig Torch, Earth Lead, Drive Roll Set,  
1kg Spool Gasless Wire.



## VIPER CUT30MKII

30AMP PLASMA CUTTER  
LONG LIFE CONSUMABLES

- Modern IGBT Technology
- Pilot Arc Non Contact Start
- Contact Start Capable
- Drag Cutting Capable
- High Quality Surecut SC40 Torch
- Pre-set Air with Auto Drain
- Generator Compatible

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 30A
Current Range	20 - 30A
Rated Input	7.5 kVA
Rated Output	92V
Clean Cutting	10mm Steel
Sever Cutting	12mm Steel
Air Flow Draw	170 (L/min)
Air Pressure	70-87 psi
Dimensions (mm)	534x166x343
Weight	8.5kg
Certification Approval	AS/NZ 60974-1



**\$1,050.00**  
**Including GST**  
\$913.04 excluding GST  
XA-CUT30VMK2-K

C/w SureCut™ SC40 Plasma Torch x 4m &  
Earth Lead x 3m



## VIPER SYNERGIC MIG165

165AMP DC MIG/TIG/MMA

- MIG Gas/Gasless Capability
- Synergic & Manual MIG
- MIG Inductance Control
- 2T/4T Trigger Control
- DC TIG - Lift Arc
- 5kg Spool Capacity
- Euro Torch Connection
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 165A MIG
Duty Cycle @ 25°C	25% @ 165A MIG
Current Range MIG	30 - 165A
Current Range MMA	20 - 140A
Current Range TIG	20 - 160A
Dimensions (mm)	500x210x385
Weight	10.0kg



**\$877.00**  
**Including GST**  
\$762.61 excluding GST  
XA-MIG165V-K

C/w M15 Series Mig Torch, Arc Set x 3m,  
Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



## VIPER TIG200P

200AMP DC PULSE TIG

- Modern IGBT Inverter Technology
- DC TIG HF Arc Ignition
- Pulse Control 0.2~200Hz
- 2T/4T Trigger
- Post Gas Flow Control
- Remote Amp Control from Torch
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	30% @ 200A
@ 25°C	60% @ 200A
Current Range TIG	10 - 200A
Current Range MMA	10 - 160A
Rated Power	8.0 kVA
Dimensions (mm)	420x160x330
Weight	7.5kg



**\$1,181.00**  
**Including GST**  
\$1,026.96 excluding GST  
XA-TIG200VP-K

C/w 8m XA17FX Suregrip™ Series Tig Torch with  
Remote Amp Control, Arc Set x 4m, Argon Flow Regulator



## VIPER MIG185

185AMP DC MIG/TIG/MMA

- Modern IGBT Inverter Technology
- MIG Gas/Gasless Capability
- Wire Inch / Burn Back Control
- Welds Excellent with CO<sub>2</sub> Gas
- 5kg Spool Capacity
- Euro Torch Connection
- MMA Electrode Hot Start
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	10% @ 180A
@ 25°C	25% @ 180A
Current Range MIG	30 - 180A
Current Range MMA	10 - 160A
Rated Power	7.1 kVA
I <sub>eff</sub>	9.8 Amps
Dimensions (mm)	553x214x388
Weight	12.0kg



**\$1,239.00**  
**Including GST**  
\$1,077.39 excluding GST  
XA-MIG185V-K

C/w M15 Series Mig Torch, Arc Set x 3m,  
Twin Gauge Argon Regulator  
Tig Torch is Optional and Extra



## VIPER TIG180AC/DC MK II

180AMP AC/DC TIG/MMA  
FULL DIGITAL CONTROL FUNCTIONS

- HF Arc Start
- 2/4T Trigger Function
- AC Square Wave
- AC Balance & Frequency Control
- Full Digital Pulse Functionality
- Remote Amperage Capable
- MMA with VRD
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 180A
@ 25°C	40% @ 180A
Current Range TIG	5 - 180A
Current Range MMA	10 - 130A
Rated Power	5.2 kVA
I <sub>eff</sub>	8.9 Amps
Dimensions (mm)	480x166x344
Weight	11.0kg



**\$2,184.00**  
**Including GST**  
\$1,899.13 excluding GST  
XA-TIG180VACDCMK2-T2

C/w ARC T2FX x 4m Flexi-Neck TIG Torch,  
Arc Set x 4m, Argon Flow Regulator



## VIPER ARC140 140AMP DC MMA WELDER

**GENUINE  
UPGRADE**



- Modern IGBT Inverter Technology
- 10 Amp 240V Power Supply
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 140A
	@ 25°C 40% @ 140A
Current Range	20 - 140A
Rated Power	6.5 KVA
Efficiency	10 Amps
Dimensions (mm)	295x135x270
Weight	3.8kg



C/w 2.5m Arc Lead Set

**\$320.00**  
Including GST  
\$278.26 excluding GST  
XA-VA140

## VIPER ARC160 160AMP DC MMA WELDER



- Modern IGBT Inverter Technology
- MMA Hot Start Electrode
- MMA Arc Force
- Generator Compatible
- Compliant to AS/NZ 60974-1

Power Supply	240V - 1Ph
Duty Cycle @ 40°C	15% @ 160A
	@ 25°C 40% @ 160A
Current Range	20 - 160A
Rated Power	8.0 KVA
Efficiency	12.5 Amps
Dimensions (mm)	295x135x270
Weight	4.0kg



C/w 2.5m Arc Lead Set

**\$333.00**  
Including GST  
\$289.56 excluding GST  
XA-VA160

## MACHINE TROLLEY INVERTER WELDERS



- Universal design with cylinder tray
- Easy to assemble kitset
- Heavy gauge metal
- Solid rubber rear wheels
- Good quality front wheel castors
- Top Tray 500 x 300mm
- Size: 700 x 300 x 775mm



**\$115.00**  
Including GST  
\$100.00 excluding GST  
XA-TR165-190

## MACHINE TROLLEY SLIDING DRAWERS



- Ideal for small inverter welders
- Solid design with cylinder rack
- Easy to assemble flat pack kitset
- Solid rubber rear wheels
- Quality front wheel castors
- Multi-positional front handle
- Top Tray 520 x 280mm
- Size: 710 x 370 x 845mm



**\$249.00**  
Including GST  
\$216.52 excluding GST  
XA-TRD



## PROBAN WELDING JACKET PROBAN TREATED COTTON

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for use in tough conditions. The lightweight Proban® treated cotton body and sleeves provide great manoeuvrability, while the use of Kevlar® thread enhances the jackets durability.



- PROBAN® Treated Flame-Retardant Cotton Body
- Kevlar® Stitching
- Great manoeuvrability
- High Quality, Low Cost
- Kiwi Sizing: M, L, XL, XXL & XXXL

XA-BPJ-M	Medium
XA-BPJ-L	Large
XA-BPJ-XL	X-Large
XA-BPJ-XXL	XX-Large
XA-BPJ-XXXL	XXX-Large

**\$75.00**  
Including GST  
\$65.22 excluding GST



## BLACK WELDING JACKET PROBAN TREATED COTTON BODY LEATHER SLEEVES

Xcel-Arc Black-Series Welding Jackets are comfortable and designed for extended use under tough conditions. Full leather sleeves provide protection against spatter, while the use of Kevlar® thread enhances the jackets durability.



- PROBAN® Treated Flame-Retardant Cotton Body
- Premium Cowhide Leather Sleeves
- Kevlar® Stitching
- Great manoeuvrability
- Kiwi Sizing: M, L, XL, XXL, XXXL

XA-BLPJ-M	Medium
XA-BLPJ-L	Large
XA-BLPJ-XL	X-Large
XA-BLPJ-XXL	XX-Large
XA-BLPJ-XXXL	XXX-Large

**\$106.00**  
Including GST  
\$92.17 excluding GST



## WELDING APRON COWHIDE LEATHER

Xcel-Arc Black Series Leather Welding Aprons are made from highly durable and pliable split cowhide. Genuine Kevlar® thread is used in all stitching, providing high strength and durability. A unique cross over strap design includes easily adjustable straps. Available in black and one size fits all at 107cm in length.



Extra Long 107cm Length  
One Size Fits All

XA-BLA Black Leather Welding Apron 107cm Length

**\$81.39**  
Including GST  
\$70.77 excluding GST



**RAZORWELD****195MAX**

## MULTI195MAX

195AMP MIG/TIG/MMA  
3 IN 1 MULTI PROCESS WELDER

**3 IN ONE**  
SYNERGIC

- 10A Plug
- MIG, TIG, MMA
- 4" LCD Screen
- Power Factor Correction (PFC)
- Job Memory
- IP21 Rating
- Dual Gas Input
- Smart Fan
- Foot Control Ready
- Compliant to AS/NZ 60974-1



Power Supply	240V – 1ph
Duty Cycle @ 40°C MIG	15% @ 195A, 60% @ 98A
Current Range MIG	25 – 195A
Duty Cycle @ 40°C TIG	30% @ 195A, 60% @ 138A
Current Range TIG	5-195A
Duty Cycle @ 40°C MMA	15% @ 195A, 60% @ 98A
Current Range MMA	5-195A
Min Generator Power	8.5kVa
Dimensions	470x190x350mm
Weight	11.8kg



**\$1,552.50**

**Including GST**

\$1,350.00 excluding GST  
XA-MIG195RZMTS-K

C/w XA M22 MIG Torch x 3m 250A, 4m XA17 TIG Flex Head Torch, Arc Set x 4m, Twin Gauge Argon Regulator

**RAZORWELD****230ACDC**

## MULTI230AC/DC

230AMP AC/DC MIG/MMA  
4 IN 1 MULTI PROCESS WELDER

**4 IN ONE**

- True 4 IN 1 Multiprocess
- MIG, AC/DC TIG, MMA
- 5" LCD Screen
- Dual Plug Capable (10A & 15A)
- Power Factor Correction (PFC)
- 100+ Synergic Programs
- Job Memory
- Dual Gas Input
- Geared Wire Drive
- Smart Fan
- Generator Compatible
- Compliant to AS/NZ 60974-1



Power Supply	240V – 1ph
Duty Cycle @ 40°C	10% @ 200A (10A) / 25% @ 230A (15A)
Duty Cycle @ 25°C	40% @ 200A (10A) / 60% @ 230A (15A)
Current Range MIG	25 – 200A (10A) / 25 – 230A (15A)
Current Range TIG	10 – 200A (10A) / 15A
Current Range MMA	10 – 200A (10A) / 15A
Min Generator Power	8.5kVa (10A) / 10kVa (15A)
Dimensions	660x210x330mm
Weight	20kg



**\$2,930.00**

**Including GST**

\$2,547.83 excluding GST  
XA-MIG230RZMTS-K

C/w XA M22 MIG Torch x 3m 250A, ARC 4m T3FX TIG Torch + Spares, Arc Set x 4m, Argon Regulator and 15amp to 10amp converter



## PIPE STAND WITH ROLLER HEAD & V HEAD ATTACHMENT

IDEAL FOR PIPE SUPPORT DURING WELDING, INSTALLATION AND MARKING OUT

- 2500 lb (1135 kg) capacity
- Folds up for easy storage
- Carrying handle for ease of transporting
- Quick-action lock washer



**\$278.92**  
**Including GST**

\$242.54 excluding GST

XA-PS-K



### PIPE STAND V HEAD

Load Capacity	2500 lb /1135 kg
Weight	3.1 kg
Suits Pipe Diameter	1/2 - 12"(12-300mm)

**\$64.00**

**Including GST**

\$55.65 excluding GST  
XA-PS-VH



### PIPE STAND RUBBER ROLLER HEAD

Load Capacity	1000 lb /450 kg
Weight	6.7 kg
Suits Pipe Diameter	2 - 24"(50-600mm)

**\$92.00**

**Including GST**

\$80.00 excluding GST  
XA-PS-RRH



### PIPE STAND BALL TRANSFER HEAD

Load Capacity	1000 lb /450 kg
1pair required per V-head (Steel Ball)	

**\$80.00**

**Including GST**

\$69.57 excluding GST  
XA-PS-BTH



### PIPE STAND BALL TRANSFER HEAD

Load Capacity	1000 lb /450 kg
1pair required per V-head (Stainless Steel Ball)	

**\$121.00**

**Including GST**

\$105.22 excluding GST



## MIG SPOOL GUNS

IDEAL FOR DISTANCE & SOFT WIRE WELDING

### SUREGRIP SP SERIES SPOOL GUNS

Versatile and durable spool guns designed for precision and performance. Perfect for aluminum welding and a variety of applications, including panel beating and industrial use.



#### Key Features:

- Models & Power: 150A, 200A, and 270A air-cooled options with up to 60% duty cycle using Argon gas.
- Wire Compatibility: Supports 0.6mm, 0.9mm silicon bronze, and aluminum wires, welding up to 4mm thick.
- Durable Design: 6-metre Duraflex cable system with Euro connection, external wire tensioner, and 24v motor.
- Enhanced Control: Speed control at the torch (model-dependent). Reliable, high-performance tools for welding professionals.

Code	Description	+GST	Inclusive
XASP15-24-P1-60ER	Spool Gun 150A x 6m, 1K Pot, 24V Motor	\$682.61	\$785.00
XASP24-24-P1-60ER	Spool Gun 240A x 6mtr, 1K Pot, 24V Motor	\$804.35	\$925.00
XASP36-24-P1-60ER	Spool Gun 300A x 6mtr, 1K Pot, 24V Motor	\$852.17	\$980.00



## SILICON BRONZE MIG WIRE

HIGH-QUALITY PRECISION WIRE

Precision layer wound copper based wire for MIG welding of copper, copper-silicon and copper-zinc alloys. This copper-silicon alloy is used to weld similar composition base metals, brass, and to weld these copper alloys to steel.

- High Quality Finish
- Precision Layer Wound
- International Approvals
- Smooth Feeding



Code	Description	+GST	INCL
XA-SB0805	Xcel-Arc Silicon Bronze Mig Wire 0.8mm x 5kg	\$285.00	\$327.75
XA-SB0905	Xcel-Arc Silicon Bronze Mig Wire 0.9mm x 5kg	\$285.00	\$327.75



## ELIPSE® HALF-MASK P2 RESPIRATOR

The Elipse® Half-Mask P2 Respirator combines a particulate filter with an activated carbon cloth to provide a minimum 99.95% filtration against odours, dust, all types of fumes, oil and water mists and micro-organisms. It is designed to fit under most welding helmets and welding masks.

- Approved to AS/NZS 1716:2012 as a P2 Reusable Respirator, as the P3 filters are fitted on Half Mask.
- Latex and silicone-free, lightweight TPE face piece that is comfortable to wear for long periods of time.
- Low profile filters provide an unobstructed view.
- Compatible with other PPE safety products including visors and welding helmets.



XA-MASK-SM Elipse P2 Welding Mask - Small/Medium  
XA-MASK-ML Elipse P2 Welding Mask - Medium/Large

**\$78.95**  
Including GST  
\$68.65 excluding GST

## P3 REPLACEMENT FILTER SET

Replacement filters for the Elipse® Half-Mask P2 Respirator. P3 >99,95% for 0,3 µ particulate. Mechanical type multi-layer HESPA Synthetic media with TPE flexible overmolded / encapsulated. Glued additional carbon activated impregnated media



XA-FILTER-TP Replacement P3 Filter Pack

**\$34.50**  
Including GST  
\$30.00 excluding GST



## WELDING FUME EXTRACTOR 230V SINGLE PHASE

Portable fume extraction system with moveable and flexible arm. Capable of filtering an area of up to 8 cubic metres. Provides easy & effective protection against harmful emissions of welding fumes and grinding dust. Internal collection tray for removal of particles and fitted with long-life filter element.

### WARNING! WORKSAFE NEW ZEALAND

Prolonged exposure to welding fumes is a serious hazard to workers respiratory health.

Welding and hot cutting produce metal and fluxing fumes made up of toxic gases and very fine particles. Inhaling welding fumes can cause ill health.

- Acute bronchitis
- Airway irritation
- Occupational asthma
- Metal fume fever
- Pneumonitis
- COPD - Chronic obstructive pulmonary disease
- Cancers
- Pneumoconiosis

Download the WORKSAFE Fact Sheet



### Technical Data

Air Volume	2000 ± 100m³/h
Air Suction Arm	1000m³/h
Motor Power	0.75kw
Working Voltage	240V/50Hz 1 Phase
Filtering Area	8.0m³
Maximum Pressure	1900Pa
Compressed Air	0.5-0.6MPa
Filtration Efficiency	>99.9%
Noise Level	<74 ± 5 dB(A)
Dimensions	510x610x999mm
Weight	98 ± 5Kg
Warranty	2 years



**\$4,599.00**  
Including GST  
\$3,999.13 excluding GST  
KSJ-0.7S



## WELDING RESPIRATOR AS/NZS P2 PROTECTION

NOW WITH EXTERNAL GRIND BUTTON

- Positive pressure system
- Long lasting P3 filter
- Auto shutdown mode
- 3 airflow levels
- Low airflow / low battery alarm
- Side or rear mount of blower unit
- Digital 4 sensor auto darkening helmet
- AS/NZS 1716:2012 approved
- Warranty 1 year - Blower Unit
- Warranty 2 years - Welding Helmet



XA-5122(D)



External grind button



**\$1,265.00**  
Including GST  
\$1,100.00 excluding GST  
XA-PAPR-B

## PAPR RE-CHARGABLE Li ION BATTERY

Li ION 12V 4400mAh

**\$180.00**  
Including GST  
\$156.52 excluding GST  
XA-P0301



## RAZORSHIELD DIGITAL WELDING MASK



Auto-Darkening Goggles - Intergal LED Headlamp  
MIG • MMA • TIG • Plasma • Gas

- External Digital Control Panel
- Low Profile Design

### Technical Data

Reaction Time	0.08ms
Arc Sensors	2
Classification	1/1/1/2
Dark State Shades	5-9 / 9-13
Time from Dark to Light	0.01-0.9s
Sensitivity Setting	Adjustable
Delay Control	Adjustable
Power Supply	Battery, Solar Cells
Min TIG Amperage	5 Amps
Compliant Standard	AS/NZS 1338.1:2012



Kit Contents: RazorShield Goggles, Face Mask, Hood, LED Lamp, Head Band, Elastic Band, Spare Cover Lens

**\$239.00**  
Including GST  
\$207.83 excluding GST  
XA-SHIELD



## CHIPPING HAMMER - HEAVY DUTY ULTIMATE COMFORT AND DURABILITY

Experience ultimate comfort and durability with this heavy-duty tool. Perfect for demanding tasks, it combines innovative design with exceptional performance.

ENHANCED SHOCK ABSORPTION

HEAVY DUTY

BOOSTED DURABILITY

**\$37.50**  
Including GST  
\$32.61 excluding GST  
CH-HD

**NEW!**



## CO2 SHIELDED FLUX CORE WIRE AWS D1.8M:2009 SEISMIC APPROVED

Suitable for Structural & General Fabrication, Transport Engineering, Agriculture Equipment, Heavy Machinery & Marine Engineering

- AWS A5.20 E71T-1C
- Fast Freezing Slag
- All Position Welding
- Smooth Weld Bead
- Smooth Arc Transfer
- ABS Approvals



Code	Description	+GST	INCL
XFC721215	XA E71T-1C CO2 Flux Core Wire 1.2mm x 15kg	\$80.00	\$92.00
XFC721615	XA E71T-1C CO2 Flux Core Wire 1.6mm x 15kg	\$80.00	\$92.00

## ER100S-G HIGH TENSILE MIG WIRE CHROME NICKEL MOLYBDENUM ALLOYED

Suitable for Structural Steel, Transport Engineering, Heavy Equipment, Earth Moving Repairs & Fabrication, Crane Repairs & Fabrication. Petrochemical Industry

- High Tensile Strength Welds 690MPa (100,000psi)
- Copper Coated & Precision Layer Wound
- Gas: 75-95% Argon / Balance Co2 or 98% Argon 2%O2



Code	Description	+GST	INCL
XA-100SG1015	ER100S-G HighTensile Mig Wire 1.0mm x 15kg	\$140.87	\$162.00
XA-100SG1215	ER100S-G HighTensile Mig Wire 1.2mm x 15kg	\$136.52	\$157.00

## 5356 ALUMINIUM MIG WIRE

Suitable for all Aluminium Welding & Fabrication, General Engineering, Transport & Marine Engineering.

- Triple Shaved
- Smooth Feeding
- X-Ray Quality
- Low Fume Factor
- Precision Layer Wound
- International Approvals



Code	Description	+GST	INCL
XA530805	XA5356 x 0.8mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA530905	XA5356 x 0.9mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA531005	XA5356 x 1.0mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA531205	XA5356 x 1.2mm Al Mig Wire x 0.45kg Spool	\$20.61	\$23.70
XA530920	XA5356 x 0.9mm Al Mig Wire x 2.0kg Spool	\$61.74	\$71.00
XA531020	XA5356 x 1.0mm Al Mig Wire x 2.0kg Spool	\$69.13	\$79.50
XA531220	XA5356 x 1.2mm Al Mig Wire x 2.0kg Spool	\$66.52	\$76.50
XA531070	XA5356 x 1.0mm Al Mig Wire x 7.0kg Spool	\$192.87	\$221.80
XA531270	XA5356 x 1.2mm Al Mig Wire x 7.0kg Spool	\$185.74	\$213.60

## NEW! HYPERCORE GASLESS MIG WIRE

XA HYPERCORE™ E71T-GS is for single pass fillet and lap welding on galvanized or carbon steel as thin as 1.2mm without burn-through.

XA HYPERCORE™ E71T-11 all position general purpose gasless wire for single pass & limited multiple pass welds, ideal for mild & galvanised steel up to 12mm material thickness.



Code	Description	+GST	INCL
XA-E71TGS0845	XcelArc HYPERCORE E71T-GS Gasless Wire 0.8mm x 4.5kg Spool	\$93.00	\$106.95
XA-E71T110945	XcelArc HYPERCORE E71T-11 Gasless Wire 0.9mm x 4.5kg Spool	\$89.00	\$102.35
XA-E71T111250	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 5.0kg	\$77.00	\$88.55
XA-E71T111215	XcelArc HYPERCORE E71T-11 Gasless Wire 1.2mm x 15.0kg	\$300.00	\$345.00

## HEAVY DUTY EXTENSION LEADS IDEAL FOR INVERTER WELDING MACHINES

### HEAVY DUTY RUBBER SHEATHED CABLE

- Prevents Damaging Voltage Drop
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved



Code	Description	+GST	INCL
XA-REL15A-10M	Xcel-Arc Rubber 10m Extension Lead	\$107.78	\$123.95
XA-REL15A-15M	Xcel-Arc Rubber 15m Extension Lead	\$134.74	\$154.95
XA-REL15A-20M	Xcel-Arc Rubber 20m Extension Lead	\$159.13	\$183.00

## ESR11- GENERAL PURPOSE (G.P) ELECTRODE

For structural steelwork, workshop & general maintenance welding. All positional welding with good gap-bridging, smooth arc, easy restriking properties. Welds are smooth, slightly concave and blend into the base metal without undercutting. Suitable for welding galvanized steel, primer painted and slightly rusted components.

AWS/ASME SFA 5.1 E6013

Packaged in Convenient 2.5kg & 5kg Recyclable Plastic Cannister



Code	Description	+GST	INCL
ESR1125-25P	ESR11 Electrode 2.5mm 2.5kg Plastic Cannister	\$36.03	\$41.43
ESR1125-50P	ESR11 Electrode 2.5mm 5.0kg Plastic Cannister	\$59.26	\$68.15
ESR1132-25P	ESR11 Electrode 3.2mm 2.5kg Plastic Cannister	\$34.80	\$40.02
ESR1132-50P	ESR11 Electrode 3.2mm 5.0kg Plastic Cannister	\$64.02	\$73.62

## 1KG MAGMAWELD ELECTRODE PACKS

Reduce both wastage and the cost of smaller jobs with new Magmaweld 1kg plastic packs. Also introducing ESR11 General Purpose in 2.0mm diameter, not previously available in larger pack sizes. There's a broad range of different electrode types and sizes in the 1kg packs so if what you need isn't shown here, please ask.

General Purpose		+GST	INCL
ESR1120-10P	6013GP Electrode 2.0mm 1kg Plastic Pkt	\$23.27	\$26.76
ESR1125-10P	6013GP Electrode 2.5mm 1kg Plastic Pkt	\$17.51	\$20.14
ESR1132-10P	6013GP Electrode 3.2mm 1kg Plastic Pkt	\$17.04	\$19.60
Stainless Steel		+GST	INCL
EI316L20-10P	316L Electrode 2.0mm 1kg Plastic Pkt	\$66.96	\$77.00
EI316L25-10P	316L Electrode 2.5mm 1kg Plastic Pkt	\$68.34	\$78.59
Cast Iron		+GST	INCL
ENI41625-10P	416(NiFe) Cast Iron Electrode 2.5mm 1kg	\$142.28	\$163.62
ENI41632-10P	416(NiFe) Cast Iron Electrode 3.2mm 1kg	\$106.00	\$121.90
Dissimilar Metal		+GST	INCL
EI312L25-10P	EI312 Dissimilar Metal Electrode 2.5mm 1kg Pkt	\$72.24	\$83.08
EI312L32-10P	EI312 Dissimilar Metal Electrode 3.2mm 1kg Pkt	\$54.30	\$62.45

## 3PHASE ROBUST EXTENSION LEADS VERSATILE LENGTH OPTIONS FOR EVERY NEED

Explore Rubber 3Phase Extension Leads in 10m, 20m, and 30m. Equipped with durable 32amp plugs and sockets for demanding settings.

**NEW!**

Thickness 4x6 mm<sup>2</sup>



Code	Description	+GST	INCL
XA-REL3PH32A-10M	10m Extension Lead, 32amp Plug & Socket	\$256.52	\$295.00
XA-REL3PH32A-20M	20m Extension Lead, 32amp Plug & Socket	\$424.78	\$488.50
XA-REL3PH32A-30M	30m Extension Lead, 32amp Plug & Socket	\$593.91	\$683.00

## BRAIDED FOR MAXIMUM HEAVY DUTY ROBUST AND IDEAL FOR CONSTRUCTION SITES

### BRAIDED DOUBLE SHEATHED CABLE

- Prevents Damaging Voltage Drop
- Crush and Cut Resistant
- IP66 Water Proof Plug & Socket
- 2.5mm Copper Core Wire
- AS/NZ Standards Approved



Code	Description	+GST	INCL
XA-BEL15A-10M	Xcel-Arc Braided 10m Extension Lead	\$115.65	\$133.00
XA-BEL15A-15M	Xcel-Arc Braided 15m Extension Lead	\$154.78	\$178.00



## TOXIC

**PROVEN RELIABILITY  
BOLD GRAPHICS**

- MIG/MMA/TIG Compatible
- 2 Arc Sensors
- Grind Mode (External)
- Variable Shade 9~13 (External)
- Sensitivity & Delay Controls
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1

## AS6000F

**BEST SELLER  
WIDE VIEW 100 x 60mm**

- MIG/MMA/TIG Compatible
- 4 Arc Sensors
- Grind Mode
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Battery & Solar Powered
- Switching Speed 0.08 m/s
- Mag Lens Holder
- Classification 1/1/1/2
- Certified AS/NZS 1338.1

## CHAOS

**EXTERNAL SHADE ADJUSTMENT  
LARGE VIEW AREA 100 x 60mm**

- MIG/MMA/TIG Compatible
- Wide 100 x 60mm Viewing Area
- Variable Shade 9~13
- Sensitivity & Delay Controls
- Comfort Headgear
- Analogue Controls
- Replaceable Batteries
- Four Independent Sensors
- Grind Mode Function
- Classification 1/1/1/2
- Compliant to AS/NZS 1338.1

## AS8000D

**EXTERNAL GRIND BUTTON  
WITH LARGE VIEWING AREA**

- MIG/MMA/TIG Compatible
- 100 x 83.4mm Viewing Area
- Variable Shade 5~9 / 9~13
- 4 Point Harness
- Comfort Headgear
- 3 Memory States
- Back-up Battery
- 4 Arc Sensors
- External Grind Button
- Classification 1/1/1/1
- Compliant to AS/NZS 1338.1

## AS9000D

**WITH LARGEST VIEWING AREA  
AND EXTERNAL CONTROLS**

- MIG/MMA/TIG Compatible
- 1/1/1/1 Classification
- Larger View Area 102.5x102.5mm
- Auto Shade Select | 3.0 Light State
- 5 Arc Sensors
- External Grind Button
- 5~9 / 9~13 Shade Control
- 4 Point Harness | Back-up Battery
- Standards  
AS/NZS 1337.1 B (High Impact)  
AS/NZS 1338.1 (Auto-Darkening)

TOXIC

**\$138.00**  
Including GST  
\$120.00 excluding GST

AS6000F

**\$199.00**  
Including GST  
\$173.04 excluding GST

CHAOS

**\$206.00**  
Including GST  
\$179.13 excluding GST

AS8000D

**\$343.00**  
Including GST  
\$298.26 excluding GST

AS9000D

**\$457.00**  
Including GST  
\$397.39 excluding GST

“Want to know more?” Visit [www.xcelarc.nz](http://www.xcelarc.nz) or contact your nearest Xcel-Arc and Razorweld stockist today!



Special pricing valid until 31<sup>st</sup> May, 2025

**RAZORWELD**

**RAZORCUT**



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Dunedin**

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